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D022-661-011
Job Sheet 168587



Part No: D022-661-011

Job Qty: 1 ea

Part Name: R22 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/17/17

Job Tracking No:

Due Date: 12/13/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV A1 IPP Rev:C 04.02.19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/13/17	0.00	0.00	Start Up Container		SRI
110	QC	1 pcs		12/13/17	0.00	0.00	QC4		Smb
115	DC	1 pcs		12/13/17	0.00	0.00	DC		AT
120	Packaging	1 pcs		12/13/17	0.00	0.00	Packaging3		Smb
130	QC21-FG	1 Ea		12/13/17	0.00	0.00	QC21		21

Part Op 110 - QC4- 100% Inspect kits for completeness

Descriptions: 115 - Photocopy bluefile & type labels per PPPD022-661-011 CHG002

120 - Identify and pack for shipping as per PPP D022-661-011 Location: _____

130 - QC21- Final Inspection - Work Order Release

Ag 013

DEC 17 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-13A 5019831	8	275	0	0
	AN660JD416-5819817	8	0	0	0
	D2182B Y 028 Pouce	1	4,910	0	0
	D2274 5019788	8	320	0	0
	D2529 5019781	8	116	0	0
	D2870 ME22 5015378	2	0	0	0
	D2871 ME22 5015379	2	0	0	0
	D3076-1 5028651	2	0	0	0
	MS21042L4 5019763	8	1,178	0	0

IN Production

Part Specifications

Specifications could not be found.

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D022-661-011 Bearpaw Installation on model R22 aircraft	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	121.1 in 3.08 m	557.1 in-lb 6.47 m-kg

32.4 PARTS LIST

Qty	Part Number	Description
X	D022-661-011	BEARPAW INSTALLATION
4	D2182B028	Rubber Cushion
8	D2274	Radius Block
8	D2529	Washer
2	D2870	Clamp
2	D2871	Clamp
2	D3076-1	Bearpaw
8	AN4-13A	Bolt
8	AN960JD416	Washers
8	MS21042L4	Nut (or MS21042-4)

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